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# Silica gel ethyleneimine and its adsorption capacity for divalent Pb, Cd, and Hg

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#### Abstract

Activated silica gel was directly modified with a cyclic molecule, ethyleneimine, yielding a surface with various nitrogen basic centers,  $\equiv$ Sil-O(CH<sub>2</sub>CH<sub>2</sub>NH)<sub>n</sub>CH<sub>2</sub>CH<sub>2</sub>NH<sub>2</sub>. Infrared spectroscopy, <sup>13</sup>C NMR, thermal, and elemental analyses confirmed the covalent attachment of the organic species onto the silica matrix. The purpose of this paper is to describe the interaction involving the grafted species on silica surface with the divalent heavy cations, Pb(II), Cd(II), and Hg(II), from aqueous solutions at room temperature. The process of metal extraction was followed by the batch method and the order of the maximum extraction capacities found was:  $1.27 \pm 0.04$ ,  $1.02 \pm 0.02$ , and  $0.98 \pm 0.01$  mmol g<sup>-1</sup> for Pb(II), Cd(II), and Hg(II) chlorides, respectively. These interactions were followed by calorimetric titration. The enthalpies of these processes are:  $-3.05 \pm 0.02$ ,  $-1.09 \pm 0.01$ , and  $-9.88 \pm 0.03$  kJ mol<sup>-1</sup> for Pb(II), Cd(II), and Hg(II), respectively. The standard molar Gibbs free energies are in agreement with the spontaneity of the proposed reactions between cation and basic center. © 2005 Elsevier B.V. All rights reserved.

Keywords: Silica gel; Adsorption of heavy metal; Thermodynamic; Calorimetry

# 1. Introduction

The use of materials derived from grafting organic compounds onto the surface of inorganic oxides has been studied for the last half century. These supports offer pronounced advantages over polymeric resins. Some of the advantages of inorganic supports are: (i) good selectivity, (ii) no swelling, (iii) rapid sorption of metal ions, and (iv) good mechanical stability. Silica gel is the most popular substrate because it was the first commercially available high specific surface area substrate with constant composition, enabling analysis, and interpretation of results, and particularly, having high thermal resistance [1]. The surface of silica has silanol (SI–OH) groups. The presence of silanol groups on the surface creates Brønsted acidity [2–4] and makes this surface capable of adsorbing an enormous variety of chemical species, such as cyclic amines [5], amides [6], pro-

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teins [7], and biologically active phosphates [8]. It also used for adsorptive separation of platinum metals [9] and for grafting metal by using AlCl<sub>3</sub> or TiCl<sub>4</sub> [10], without previous modification of the silica surface with an organosilane.

Modification of the surface is mostly done with a silylating agent. Thus, a covalent bond can be formed between the silica surface and the silylating agent to give a new modified silica surface with an anchored functionality. After that, it is possible to immobilize new molecules, to increase the chain of the silylating agent with a variety of other organic functions even more active as chelating agents. Organofunctionalized silica is widely used as the stationary phase in chromatography [11–14], catalysts or supports for catalyts [15–19], as well as medium for attaching biologically active components used in sensors [20].

Our earlier publications reported the direct immobilization of ethyleneimine (etn) onto the silica gel surface [5]. The main objective of this publication is to report the structure of the modified silica gel and the energetics of the basic center/cation interaction with grafted ethyleneimine on silica for divalent lead, cadmium, and mercury in aqueous solutions.

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#### 2. Experimental

#### 2.1. Materials

Silica gel (Aldrich) with particle size 70–230 mesh, medium diameter 60 Å and pore volume of  $0.75 \text{ cm}^3 \text{ g}^{-1}$ , was stirred with H<sub>2</sub>SO<sub>4</sub>–HNO<sub>3</sub> (2.0 mol dm<sup>-3</sup>) in 9:1 proportion. The suspension was left standing for 24 h and the supernatant then decanted. The solid was added to the same acidic solution and the same procedure was repeated. Then, the solid was filtered and extensively washed with bidistilled water until the filtrate had the same pH as water. After this treatment, the silica was activated by heating at 423 K for 8–10 h in vacuum. Ethyleneimine was synthesized by reacting 2-aminoethyl-hydrogen sulfate (Aldrich) in hot alkali medium [21]. Toluene was firstly treated with metallic sodium and distilled just before use. The solutions of divalent metals were prepared in bidistilled water from reagent grade materials.

Five grams of silica were suspended in  $50.0 \text{ cm}^3$  of dry toluene and  $10.0 \text{ cm}^3$  (193.5 mmol) of ethyleneimine in a sealed tube closed under low pressure. The mixture was heated at 353 K for 48 h and was periodically shaken at least three times a day. The solid was filtered and washed with toluene, water, and finally ethanol and dried in vacuum for 8 h at room temperature, as shown in Scheme 1 [5].

#### 2.2. Physical measurements

The amount of attached ethyleneimine was determined by determining the nitrogen content by the Kjeldhal method.

Activated silica gel and functionalized silica were characterized by determining the surface area through the BET method [22] in a Flowsorb II 2300 Micrometrics apparatus.

Thermogravimetric curves were produced with a DuPont model 1090 B apparatus coupled with a thermobalance 951, by heating the samples from room temperature to 1273 K at a heating rate of  $0.17 \,\mathrm{K \, s^{-1}}$ , with the sample varying in weight from 15.0 to 30.0 mg.

IR spectra for all compounds were obtained with a Fourier transform IR spectrophotometer (MB-Bomem). Liquid sample spectra were obtained with the thin film technique between windows of sodium chloride; solid sample spectra were obtained from KBr pellets.

For solid samples,  ${}^{13}$ C NMR spectra were obtained on a AC/300P Bruker spectrometer with cross-polarization and magic-angle spinning (CPMAS) at a frequency of 75.47 MHz with acquisition time 0.156 s, pulse delay at 4 s, contact time 1 ms and number of scans in the range of 13,663–25,600.



# L.N.H. Arakaki et al. / Thermochimica Acta 440 (2006) 176–180

#### 2.3. Adsorption isotherms

The capacity of the modified silica to extract metal ions from aqueous solution was determined in duplicate using a batch process with divalent Pb, Cd, and Hg chlorides, as follows: about 50.0 mg of the modified silica was suspended in 20.0 cm<sup>3</sup> of an aqueous solution of metals with concentration varying from 1.0 to 8.0 mmol dm<sup>-3</sup>. The suspensions were mechanically stirred for 3 h at room temperature and separated by centrifugation for 10 min at  $1813 \times g$ . Aliquots of the supernatant were pipetted and the cations were determined by EDTA complexometric titration. From these values the adsorption capacities were calculated.

The adsorption at solid/liquid interface is a competition between the solvent (solv) on the anchored surface (AS), which is gradually displaced by the solute to reach equilibrium (Eq. (1)):

$$AS_{(solv)} + MCl_{2(solv)} \rightleftharpoons AS \cdot MCl_{2(solv)} + solv(solv = solvent)$$
(1)

The ratio between the number of moles of metal in solution at equilibrium and the number of moles of metal adsorbed on the surface is used to obtain the modified Langmuir isotherm (Eq. (2)):

$$\frac{C_{\rm s}}{n_{\rm f}} = \frac{C_{\rm s}}{n^{\rm s}} + \frac{1}{n^{\rm s}b} \tag{2}$$

where  $C_s$  is the concentration of solute in the supernatant (mol dm<sup>-1</sup>) at equilibrium,  $n_f$  the number of moles adsorbed,  $n^s$  the maximum number of moles of solute adsorbed per gram of the silica, which depends on the number of adsorption sites, and *b* is a constant. The  $n^s$  and *b* values for each adsorption process were obtained from the slope and intercept, respectively, of the linearized form of the adsorption isotherm, from plots of  $C_s/n_f$  versus  $C_s$ , by the method of least squares.

## 2.4. Calorimetry

The thermal effect from cation-basic center interaction was measured in an isoperibol Hart Scientific calorimeter, model 4285 [23–25]. A sample of functionalized silica, varying in mass from 15.0 to 50.0 mg was suspended in 2.0 cm<sup>3</sup> of water under stirring at 298.15 ± 0.02 K. Thermostated solutions of the cations, in the 0.74–1.26 mmol dm<sup>-3</sup> range, were incrementally added into the calorimetric vessel and the thermal effect ( $Q_t$ ) determined [24–26]. Under the same experimental conditions, the corresponding thermal effect of dilution of the titrant was obtained in the absence of the support ( $Q_d$ ). The thermal effect of the hydration of the immobilized silica in water was determined as before [24–26]. The net thermal effect of adsorption ( $\sum Q_r$ ) was obtained from Eq. (3):

$$\sum Q_{\rm r} = \sum Q_{\rm t} - \sum Q_{\rm d}.$$
(3)



Fig. 1.  ${}^{13}C$  NMR–CPMAS spectra for  $\equiv$ Sil(CH<sub>2</sub>CH<sub>2</sub>NH)<sub>4</sub>CH<sub>2</sub>CH<sub>2</sub>NH<sub>2</sub> (A), computer simulation (B) and the deconvoluted signals (C and D).

#### 3. Results and discussion

Nitrogen elemental analysis indicated 3.40 mmol etn  $g^{-1}$  of support [26,27]. The number of etn molecules interacting with the surface is evaluated from the number of free silanol groups, 4–5 mmol  $g^{-1}$  [2,28]. Based on results in the literature [5], each new pendant group on the surface of silica has, on average, five nitrogen atoms in the organic chain, giving approximately 0.70 mmol  $g^{-1}$  of grafted molecules. By using Eq. (4), it is possible to evaluate the number of the silanol groups per gram of silica [2,29,30].

$$T_{\rm OH} = S_{\rm BET} \times \beta_{\rm OH} \tag{4}$$

where  $T_{\text{OH}}$  is the number of silanol groups available per gram of the silica before reaction with etn,  $\beta_{\text{OH}}$  the number of silanol groups per nm<sup>2</sup> of silica, and  $S_{\text{BET}}$  is the specific surface area (after activation 484 m<sup>2</sup> g<sup>-1</sup>). Thus,  $T_{\text{OH}} = (484 \text{ m}^2 \text{ g}^{-1})$   $(1.0 \times 10^{18} \text{ nm}^2 \text{ m}^{-2})$  (5 OH nm<sup>-2</sup>) =  $2.42 \times 10^{21} \text{ g}^{-1}$ (OH groups per gram of silica) or  $2.42 \times 10^{21} \text{ g}^{-1}/6.02 \times 10^{23}$ = 4.0 mmol OH groups g<sup>-1</sup> silica. The 0.70 mmol grafted molecules g<sup>-1</sup> silica, considering the length of this molecule, could explain the low surface area of  $121 \text{ m}^2 \text{ g}^{-1}$  after immobilization of etn. This decrease in surface area is due to the pendant groups which block access of gaseous nitrogen to the silica gel [22,26].

Knowledge of the distribution of these pendant groups on the silica surface was obtained through solid state <sup>13</sup>C NMR. The spectrum showed an intense peak at 49.2 ppm and a small one at 41.5 ppm, as illustrated in Fig. 1. These peaks were deconvoluted with the Varian VNMR program simulation. The relative areas of the peaks are 9:1. Peak C was assigned to a set of nine non-resolved carbon atoms and peak D to the methylene group bonded to the amine function [5,31].

The thermogravimetric curve of the activated silica gel is shown in Fig. 2A. An initial 1.0% weight loss in the range 298– 473 K is attributed to the release of water physically adsorbed on the surface. The following loss of mass of 2.60% with maximum at 1170 K, is related to the condensation of free silanol groups on the surface to form siloxane groups [32]. The thermogravimetric curve of the  $\equiv$ Sil–O(CH<sub>2</sub>CH<sub>2</sub>NH)<sub>n</sub>CH<sub>2</sub>CH<sub>2</sub>NH<sub>2</sub> anchored surface, as represented in Fig. 2B, showed a second loss of mass



Fig. 2. Thermogravimetric curve for silica gel (A), and for matrix  $\equiv$ Sil(CH<sub>2</sub> CH<sub>2</sub>NH)<sub>4</sub>CH<sub>2</sub>CH<sub>2</sub>NH<sub>2</sub> (B).

of 23.40% between 475 and 660 K, due to the decomposition of the organic groups. The last decomposition of 4.21% in the range 621-1040 K is related to the condensation of remaining silanol groups to produce siloxane. The mass loss agrees with the amount of organic molecules anchored on the silica gel.

The IR spectrum in Fig. 3 showed a large and broad band near  $3600 \,\mathrm{cm}^{-1}$  for the activated silica (A), which corresponds to O–H stretching vibration. Some additional bands appear after anchoring the etn molecule on the surface, as illustrated in



Fig. 3. IR spectra of silica gel (A), free ethyleneimine (B), and modified silica with ethyleneimine  $\equiv$ Sil(CH<sub>2</sub>CH<sub>2</sub>NH)<sub>4</sub>CH<sub>2</sub>CH<sub>2</sub>NH<sub>2</sub> (C).

Table 1 Amount of adsorbed cations ( $n_f$ ), maximum adsorption ( $n^s$ ), constant (b), and correlation coefficient (r), for the adsorption of MX<sub>2</sub>, by immobilized ethylenimine on silica at 298 ± 1 K

MX <sub>2</sub>	$n_{\rm f} ({\rm mmol}{\rm g}^{-1})$	$n^{\rm s} ({\rm mmol}{\rm g}^{-1})$	$b (\mathrm{dm^3mol^{-1}})$	r
PbCl <sub>2</sub>	1.27	$1.39 \pm 0.04$	980	0.9997
CdCl <sub>2</sub>	1.02	$1.31\pm0.02$	285	0.9991
HgCl <sub>2</sub>	0.98	$1.06\pm0.01$	1925	0.9987

Fig. 3C, The material presented a strong and large band at 3397 cm<sup>-1</sup> related to O-H stretching vibration mode due to water in the KBr and the silica surface, also showed two bands in the range 2949–2838 cm<sup>-1</sup>, characteristic of CH stretching vibration mode [5,33]. It is common to observe a shoulder on the low frequency side  $(3290 \text{ cm}^{-1})$  of the symmetric –NH<sub>2</sub> stretching band [33]. This shoulder is attributed to the first overtone of -NH<sub>2</sub> scissoring enhanced by Fermi resonance interaction with the NH<sub>2</sub> symmetric stretching [33] The -NH<sub>2</sub> scissors frequencies occurs at  $1568 \text{ cm}^{-1}$  [33]. The large band located at  $3327 \text{ cm}^{-1}$  for the free etn molecule (Fig. 3B) was attributed to NH strechting vibrational modes of the secondary amine [33,34]. The two medium bands at 3068 and  $2995 \text{ cm}^{-1}$  are related to CH<sub>2</sub> stretch vibration modes [33,34]. The 1457 cm<sup>-1</sup> weak band could be assigned to CH<sub>2</sub> deformation mode of etn [34]. Bands observed at 1269 and 1215 cm<sup>-1</sup> in the free etn molecule are assigned to the antisymmetric ring and ring breathe vibration, respectively [34]. The N-H bending vibration occur at 1093 and  $866 \,\mathrm{cm}^{-1}$  [34].

The results of the adsorption of lead, cadmium, and mercury are presented in Table 1. The number of moles adsorbed  $(n_f)$  was calculated by:  $n_f = (n_i - n_s)m$ , where,  $n_i$  and  $n_s$  are the beginning of the reaction and the supernatant after equilibrium, respectively, and *m* is the mass of the modified silica. The values found were  $1.27 \pm 0.04$ ,  $1.02 \pm 0.02$ , and  $0.98 \pm 0.01$  mmol g<sup>-1</sup> for Pb(II), Cd(II), and Hg(II), respectively.

The adsorption isotherms are very similar for the three metals, Fig. 4. The isotherms are L2 type by Giles' classification [35,36]. However, they are well-fitted by a modified Langmuir model,



Fig. 4. Adsorption isotherms of divalent cations on surface  $\equiv$ Sil(CH<sub>2</sub>CH<sub>2</sub>NH)<sub>4</sub> CH<sub>2</sub>CH<sub>2</sub>NH<sub>2</sub>, at 298 ± 1 K.



Fig. 5. The linearized forms of the isotherms of adsorption on matrix  $\equiv$ Sil(CH<sub>2</sub> CH<sub>2</sub>NH)<sub>4</sub>CH<sub>2</sub>CH<sub>2</sub>NH<sub>2</sub>.

Eq. (2). Fig. 5 shows the cations adsorption illustrated by the linearization of the isotherm.

The constant b, listed in Table 1, suggests that direct adsorption occurs between the cations and the pendant groups containing the basic centers immobilized on surface [24]. These values are larger for mercury, suggesting a high thermodynamic stability. However, the number of moles adsorbed for mercury was smaller than of cadmium and lead.

 $\sum Q_r$  values were fitted with a modified Langmuir equation [5,24,26] to calculate the integral per unit mass of adsorbate  $\Delta_{\text{mon}}H$ :

$$\frac{\sum X}{\sum \Delta_{\rm r} H} = \frac{1}{(k-1)\Delta_{\rm mon} H} + \frac{\sum X}{\sum \Delta_{\rm mon} H}$$
(5)

where  $\sum X$  is the sum of the mole fraction of the cation in solution after adsorption, and *X* is obtained for each point of the titration by the modified Langmuir equation (Eq. (5)),  $\Delta_r H$  is the integral enthalpy of adsorption (kJ mol<sup>-1</sup>) obtained by dividing the thermal effect resulting from adsorption ( $Q_r$ ) by the number of moles of the adsorbate, and *k* is a proportionality constant that also includes the equilibrium constant. By using the slop and intercept values from the  $\sum X/\Delta_r H$  versus  $\sum X$  plot, it was possible to obtain the  $\Delta_{mon}H$  value. The enthalpy of adsorption  $\Delta_{ads}H = \Delta_{mon}H/n^s$ . From these *K* values,  $\Delta G = -RT \ln K$ , and from  $\Delta G = \Delta_{ads}H - T \Delta S$ , the entropy change can be calculated. These values are listed in Table 2.

The enthalpy changes are  $-3.05 \pm 0.02$ ,  $-1.09 \pm 0.01$ , and  $-9.88 \pm 0.03$  kJ mol<sup>-1</sup> for, Pb(II), Cd(II), and Hg(II), respectively.

Table 2
Thermodynamic data for the interaction of divalent metals with ≡Sil(CH
$CH_2NH)_4CH_2CH_2NH_2$ , at 298.15 ± 0.02 K

MX <sub>2</sub>	$-\Delta H (\mathrm{kJmol^{-1}})$	$-\Delta G (\mathrm{kJ}\mathrm{mol}^{-1})$	$\Delta S (\mathrm{J}\mathrm{mol}^{-1}\mathrm{K}^{-1})$
PbCl <sub>2</sub>	$3.05 \pm 0.02$	$23.35 \pm 0.001$	$68 \pm 1$
CdCl <sub>2</sub>	$1.09 \pm 0.01$	$23.79 \pm 0.003$	$76 \pm 2$
HgCl <sub>2</sub>	$9.88 \pm 0.03$	$22.18\pm0.002$	$41 \pm 1$

The cation-basic center interaction was spontaneous, i.e. had negative  $\Delta G$  values. The entropy change makes a significant contribution to the formation of these complexes.

### 4. Conclusions

The results demonstrate that the direct synthesis of etn onto the silica gel surface was successful in forming a new stable support. This kind of synthesis is an economical method for covering the activated silica gel surface without using silylating agent. The new material contains many nitrogen basic centers, has great ability to adsorb soft divalent cations from aqueous solutions. This material has good adsorption capacity for heavy cations, and may be used for extraction of toxic metal ions from wastewater.

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